Vision™ OPLC™

V350-35-B1 Technical Specifications

The Unitronics V350-35-B1 offers the following features:

I/O configurations can include up to 512 I/Os via Expansion Modules. Available by separate order: Ethernet, additional RS232/RS485, CANbus.

You can find additional information, such as wiring diagrams, in the product's installation guide located on the Unitronics' Setup CD and in the Technical Library at www.unitronics.com.

Technical Specifications

Power Supply

Input voltage 12VDC or 24VDC

Permissible range 10.2VDC to 28.8VDC with less than 10% ripple

Max. current consumption See Note 1

220mA@12VDC 110mA@24VDC

Notes:

 To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

	Backlight	Ethernet card
12V	40mA	70mA
24V	20mA	35mA

Graphic Display Screen

LCD Type TFT, LCD display

Illumination backlight White LED, software-controlled

Display resolution 320x240 pixels

Viewing area 3.5" Colors 256

Touchscreen Resistive, analog

'Touch' indication Via buzzer

Screen brightness Via software (Store value to SI 9)

Keypad Displays virtual keyboard when the application requires data entry

Keypad

Number of keys 5 programmable function keys

Key type Metal dome, sealed membrane switch

Slides may be installed in the operating panel faceplate to custom-

label the keys. Refer to V350 Keypad Slides.pdf

Two sets of slides are supplied with the controller: one set of arrow

keys, and one blank set

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Memory size	Application Logic – 1Mb, Images – 3Mb, Fonts – 512 Kb		
Operand type	Quantity	Symbol	Value
Memory Bits	8192	MB	Bit (coil)
Memory Integers	4096	MI	16-bit signed/unsigned
Long Integers	512	ML	32-bit signed/unsigned
Double Word	256	DW	32-bit unsigned
Memory Floats	64	MF	32-bit signed/unsigned
Timers	384	Т	32-bit
Counters	32	С	16-bit
Data Tables	120K dynamic data (recipe parameters, datalogs, etc.) 192K fixed data (read-only data, ingredient names, etc) Expandable via SD card. See Removable Memory below		
HMI displays	Up to 1024		
Program scan time 15µS per 1kb of typical application			

Removable Memory

Micro SD card Compatible with fast SD cards of up to 2GB of memory; store

datalogs, Alarms, Trends, Data Tables, backup Ladder, HMI, and OS.

See Note 2

Notes:

2. User must format via Unitronics SD tools utility.

Communication Ports

Port 1 1 channel, RS232/RS485. See Note 3

Galvanic isolation No.

Baud rate 300 to 115200 bps

RS232

Input voltage ±20VDC

Cable length 15m maximum (50')

RS485

Input voltage -7 to +12VDC

Cable type Shielded twisted pair, in compliance with EIA 485

Cable length 1200m maximum (4000')

Nodes Up to 32
Port 2 (optional) See Note 4
CANbus (optional) See Note 4

Notes:

- 3. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.
- 4. The user may order and install one or both of the following modules:
 - An additional port (Port 2). Available port types: RS232/RS485 isolated/non-isolated, Ethernet
 - A CANbus port

Port module documentation is available on the Unitronics website.

I/O Expansion

I/Os may be added. Configurations vary according to module. Supports digital, high-speed, analog, weight and temperature

measurement I/Os.

Local Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules

comprising up to 128 additional I/Os. Adapter required (P.N. EX-A1).

Remote Via CANbus port. Connect up to 60 adapters to a distance of 1000

meters from controller; and up to 8 I/O expansion modules to each adapter (up to a total of 512 I/Os). Adapter required (P.N. EX-RC1).

Miscellaneous

Clock (RTC) Real-time clock functions (date and time)

Battery back-up 7 years typical at 25°C, battery back-up for RTC and system data,

including variable data

Battery replacement Yes. Coin-type 3V, lithium battery, CR2450

Dimensions

Size 109x114.1x68mm (4.29x4.49x2.67"). See Note 5

Weight 261.2 (9.21oz)

Notes:

5. For exact dimensions, refer to the product's Installation Guide.

Environment

Operational temperature 0 to 50°C (32 to 122°F)

Storage temperature -20 to 60°C (-4 to 140°F)

Relative Humidity (RH) 10% to 95% (non-condensing)

Mounting method Panel mounted (IP65/NEMA4X)

DIN-rail mounted (IP20/NEMA1)

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